

# PM605KT

## & CB-030



This motorized roller with brushless technology 24VDC, used with circuit board CB-030, is the most powerfull roller of our products, and on the market. It is designed for heavy loads transport, it can be used for roller conveyors with light to medium loads, and for belt conveyor with classic or plastic Intralox belts.



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## ADVANTAGES

#### **POWERFUL AND ROBUST**

The roller is made of steel end cap with precision bearings, and of a gearmotor of more than 850N of tangential force on start up, in a 3.25mm thick tube. The roller PM605KT can transport a load up to 1000kg, with a 15m/min speed.

#### **DYNAMIC BRAKING**

The instantaneous braking is made electronically, without any wearing part.

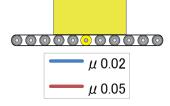
#### **P**ULSE SIGNAL

This signal allows the system to measure data like distance, speed...

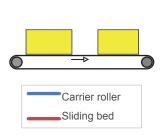
#### **ERROR SIGNAL**

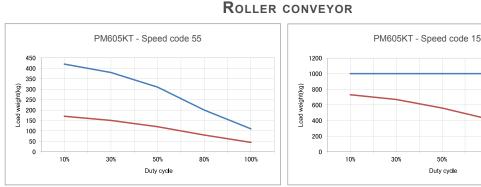
In case of default in the motor or circuit board, signals will be sent to the PLC.

### RANSFER CAPACITY



\*µ : coefficient of rolling friction FYI : 10 slave rollers driven by ribbed belts with a pitch of 155mm.





PM605KT - Speed code 55

Belt conveyor

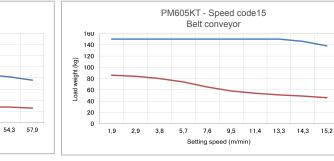
29

Setting speed (m/min)

36.2 43.4

50.7





30%

50%

Duty cycle

80%

100%

Belt conveyor dimension (IxL): 1mx3m Belt conveyor dimension (IxL): 1mx4m (These curves are given as a guide)

**OPTIONS / VARIANTS** Shaft on the

Motor shaft :





Hexagonal spring loaded

80

70

60

50

20

10

0 7.2 10.9

(kg)



14.5 21.7

Set screw

#### **Protection index :**



IP 65



#### Material :



Zinc-plasted steel





**SPEED VARIATION** 

20 speeds (by external tension) are available for the optimum setting.

It is possible to adjust the transport speed (from 0 to 2.5 sec)

with a soft acceleration and deceleration allowing the safe

#### **INTEGRATED PROTECTION**

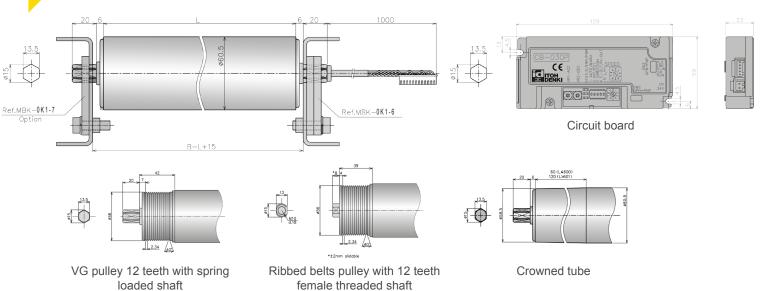
**A**CCELERATION / DECELERATION

transport of loads that could be unstable.

This function protects the motor and the circuit board against over-loading, over-heating, wiring mistakes...

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STRUCTURES AND DIMENSIONS



## **E**LECTRO-MECHANICAL CHARACTERISTICS

CHARACTERISTICS		SPEED CODE 15	SPEED CODE 55	
ELECTRO-MECHANICAL	Motor		Direct current and brushless 24 VDC	
	Absorbed power (W)	nominal	41 à 92	
		start-up	168	
	Tangential force (N)	nominal	174 - 308	48 - 85
		start-up	848	235
	Operation		Continuous or intermittent 1800 starts/h max. Minimum duty cycle : 1s ON / 1s OFF	
	Brake		Dynamic braking	
	Nominal speed (m/min)		2,2 - 17,2	8,2 - 65,4
	Protection index		IP54, cold room (Contact us for other classes)	
	Lenght (contact us L>1500)		360 à 1500 mm	340 à 1500 mm
	Static load max.		360 < L < 1500 = 160kg per roller	
CONTROL	Input signal		Start / Stop, Direction of rotation	
	Selection of rotation direction		By dip switch (CW/CCW)	
	Speed setting		20 speeds with a rotating switch or 20 speeds by external analog voltage of 0-10VDC	
	Acceleration and deceleration		Adjustable with potentiometer from 0 to 2,5s	
	Pulse signal out-put		89,90 pulse / roller rotation	25,28 pulse / roller rotation
	Error signal in-put		Over-heating, wiring error, under-voltage, over-voltage	
	Protection		Against polarity reversal 0/24V and power backfeed, fuse, integrated thermal protection	

#### Shape :



Crowned





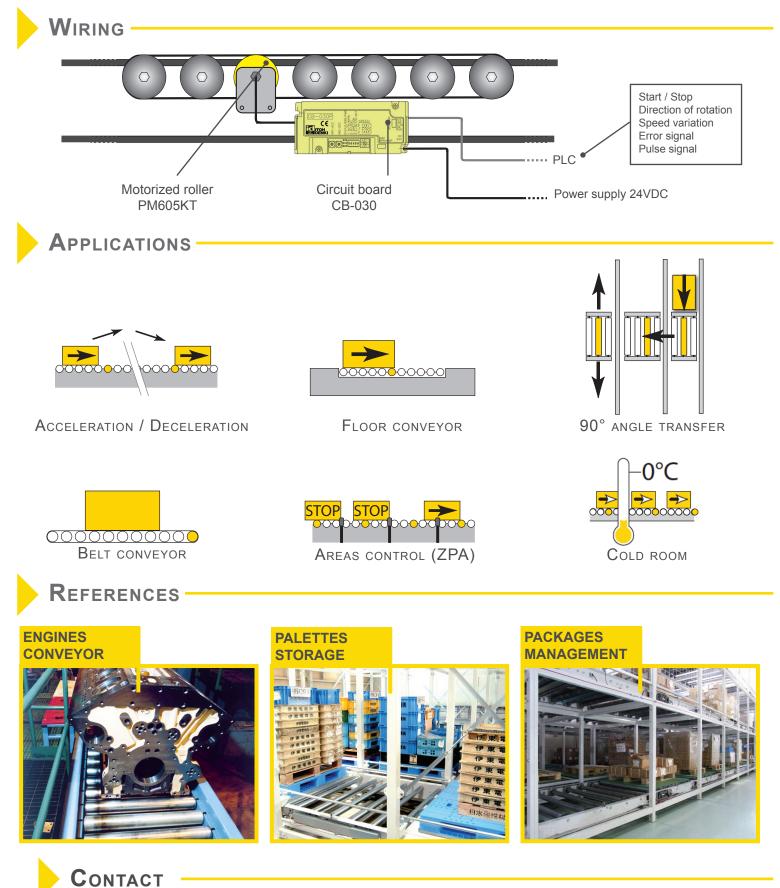
Lagging :





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Natural rubber / nitrile



## ITOH DENKI EUROPE S.A.S.

490 Av. des Jourdies Z.A.E. les Jourdies 74800 St Pierre en Faucigny - France Tél. : +33 (0)4 50 03 09 99 Fax : +33 (0)4 50 03 07 60 *E-mail : info@itoh-denki.com* 

#### **UK BRANCH OFFICE**

Suite 1 Trinity Space Centre Waldorf Way Wakefield WF2 8DH - UK Tel : +44 (0)1924 366 539 Fax : +33 (0)4 50 03 07 60 *E-mail : info@itoh-denki.com* 

## WWW.ITOH-DENKI.COM

#### **GERMAN BRANCH OFFICE**

Neumeyerstraße 48 90411 NÜRNBERG - Deutschland Tel : +49 911 25 26 - 200 Fax : +49 911 25 26 - 201 *E-mail : info@itoh-denki.de*